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2020.0 DEFENDER (LE), 501-20A

SEATBELT SYSTEM

SECOND ROW SEATBELT BUCKLE (G2409706)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUALIFICATION	QUANTITY
Step 3	Seatbelt buckle nut(s)	Vehicles without third row seats	1

REMOVAL



NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

The following step(s) applies to:

All vehicles

1.

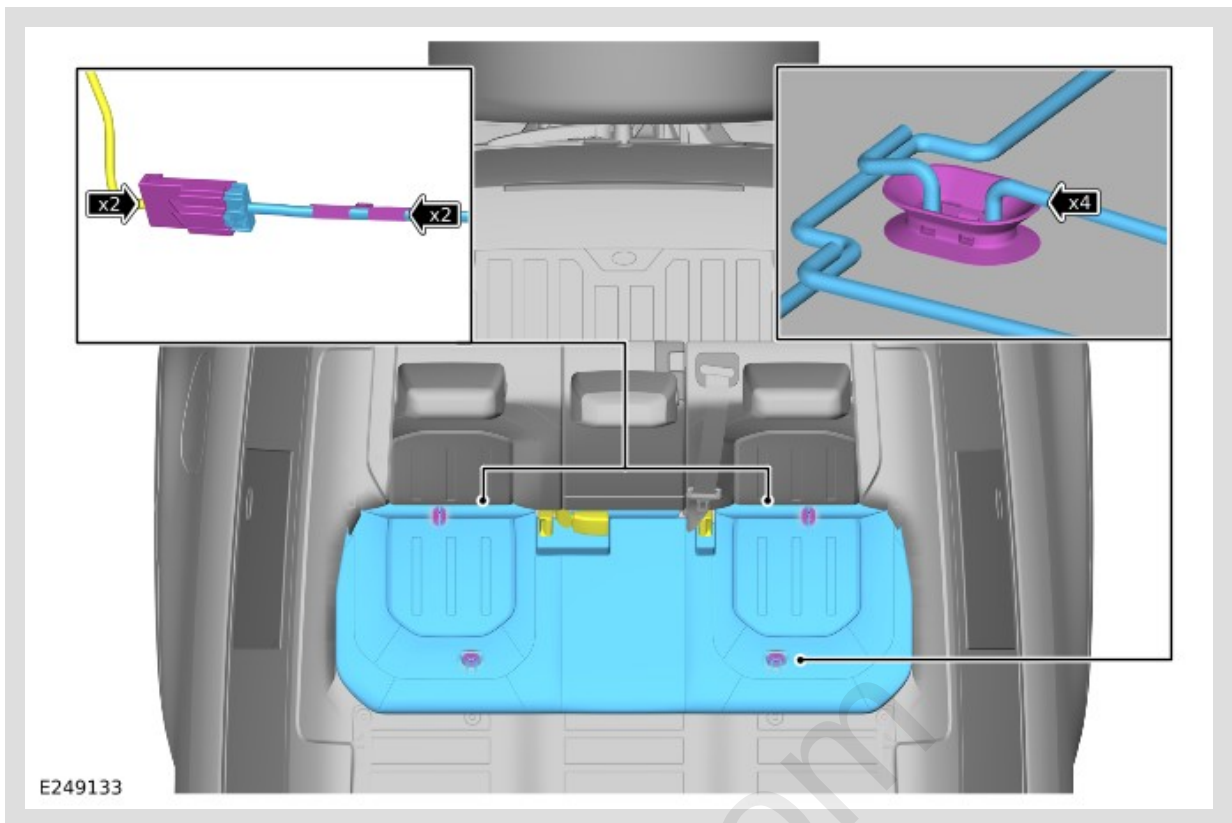
Disconnect the battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

The following step(s) applies to:

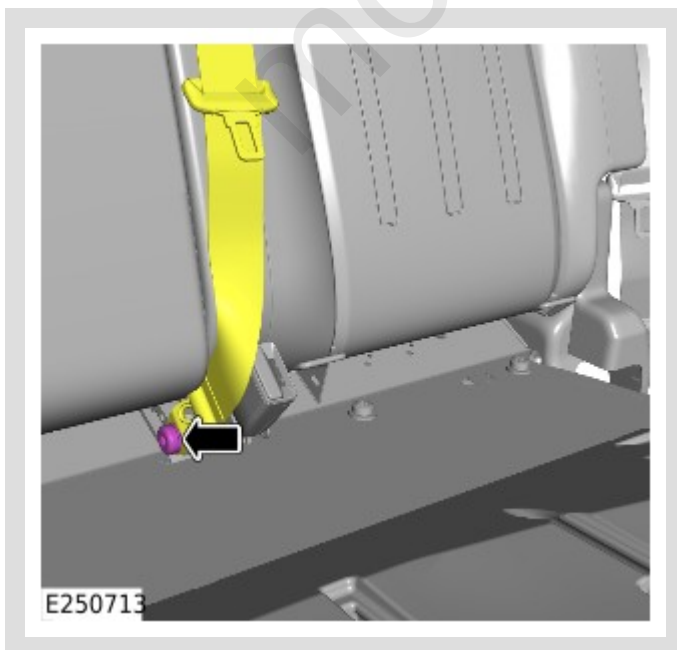
Vehicles without third row seats

2.



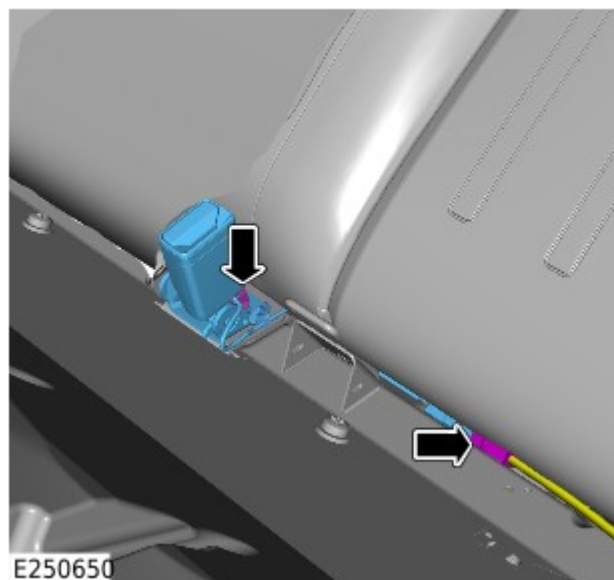
- Release the 4 fasteners.
- Release the second row seat cushion.
- Disconnect the 2 electrical connectors.
- Release the 2 wiring harness clips.
- Remove the second row seat cushion.

3.



- Remove the seatbelt anchor bolt.
- Release the seatbelt.

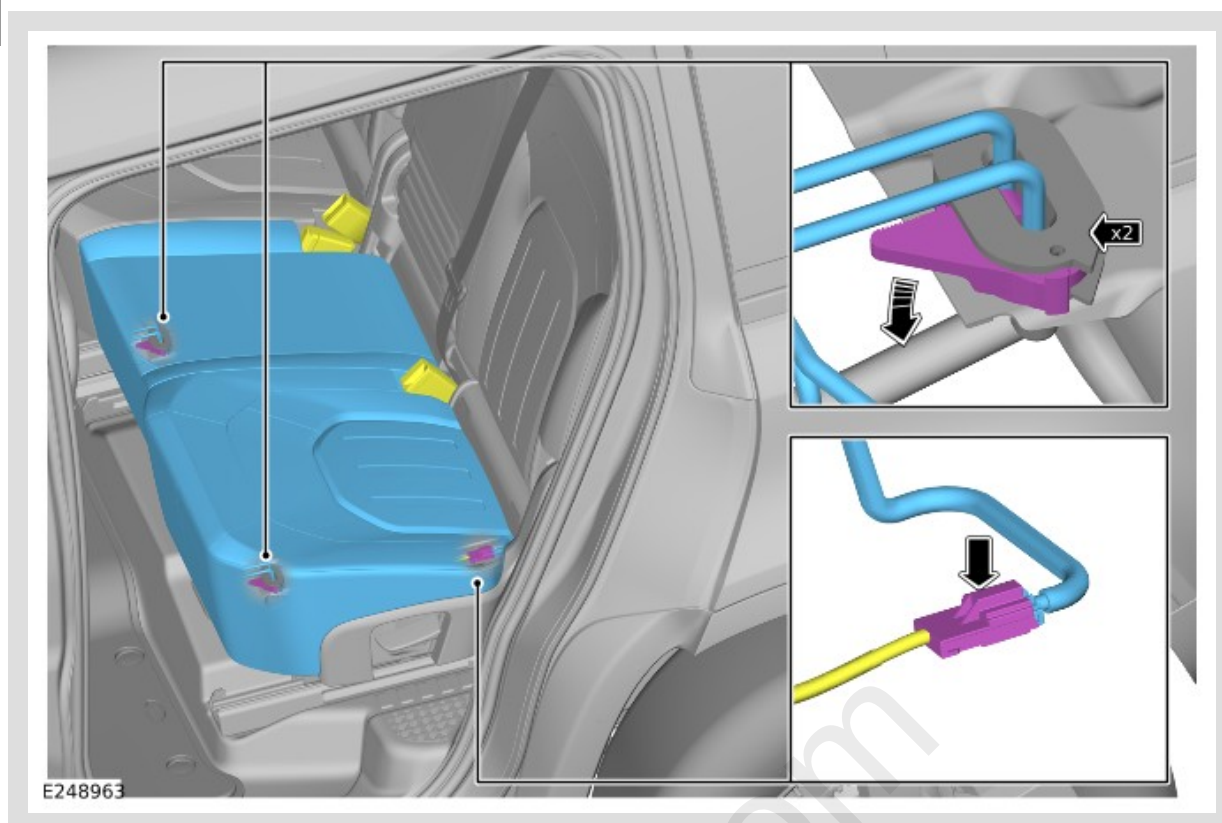
4.



- Disconnect the electrical connector.
- Remove and discard the nut.
- Remove the rear seatbelt buckle.

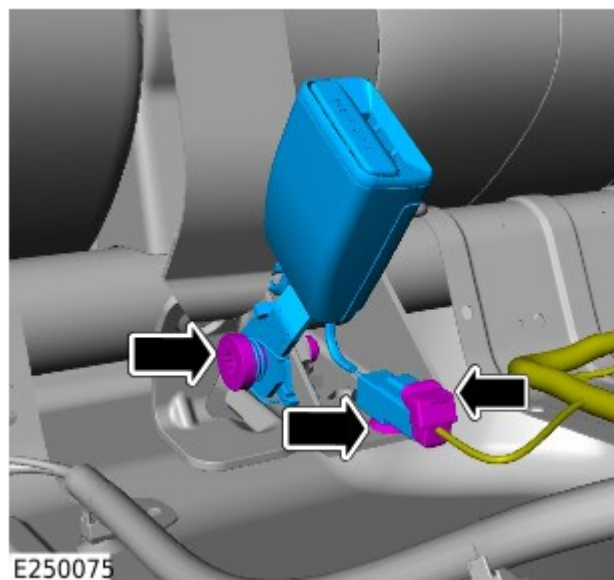
The following step(s) applies to:

Vehicles with third row seats



- Release the 2 fasteners.
- Release the second row seat cushion.
- Disconnect the seat cushion heating element electrical connector.
- Remove the second row seat cushion.

6.



- Disconnect the electrical connector.
- Release the clip.
- Release the bolt.
- Remove the rear seatbelt buckle assembly.

INSTALLATION

The following step(s) applies to:

Vehicles with third row seats

1.

- Install the rear seatbelt buckle assembly.
- Tighten the bolt.
Torque: 40Nm
- Install the clip.
- Connect the electrical connector.

2.

- Connect the seat cushion heating element electrical connector.
- Install the second row seat cushion.

The following step(s) applies to:

Vehicles without third row seats

3.

- Install the rear seatbelt buckle.
- Install and tighten the new nut.
Renew Part: [Seatbelt buckle nut\(s\)](#) Quantity: 1.
Torque: 48Nm
- Connect the electrical connector.

4.

- Install the seatbelt.
- Tighten the seatbelt anchor bolt.
Torque: 40Nm

5.

- Connect the 2 second row seat cushion heating element electrical connectors.
- Install the 2 wiring harness clips.
- Install the second row seat cushion.

The following step(s) applies to:

All vehicles

6.

- Connect the battery ground cable.
- Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).